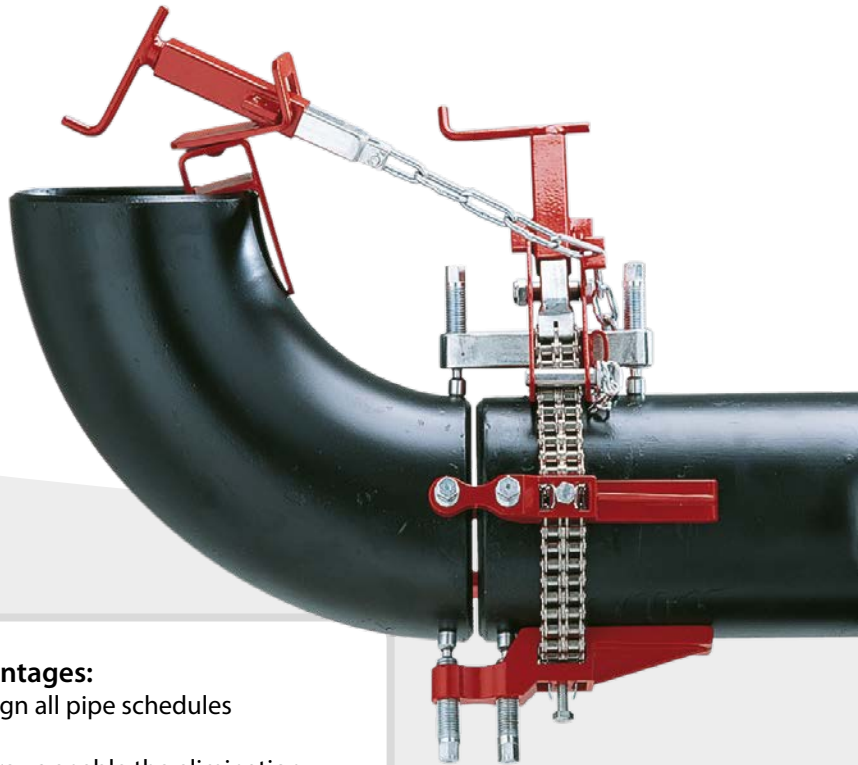


Single Chain Clamps

Double Jackscrew clamps for aligning & reforming pipes



Features and advantages:

- Alignment - can align all pipe schedules accurately.
- Reforming - jackscrews enable the elimination of 'Hi-Lo' points either side of the weld joint. Can reform up to schedule 40 pipes.
- Adaptable - one chain clamp covers the range of 8 cage clamps.
- No Tack Jackbars - joints can be fully welded without removing the clamp.
- Versatile - elbows, tees and other fittings can be accurately aligned using the Fitting Alignment Device.
- Quality - jackbars are cast from high quality steel alloys.
- Additional jackbars can be added if extra pressure is required.
- Jackscrews - Jackbars have two jackscrews with independently pivoting pads to compensate for uneven surfaces.
- Stainless Steel - available in both carbon and stainless steel versions.

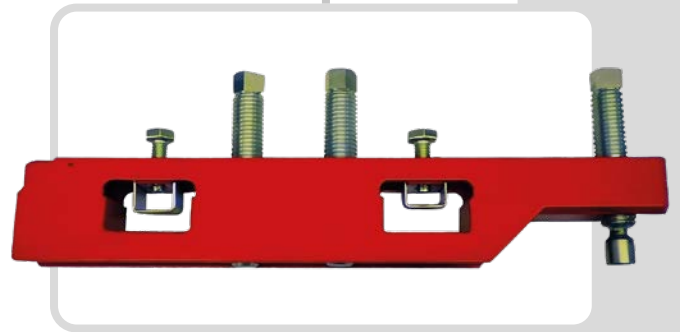
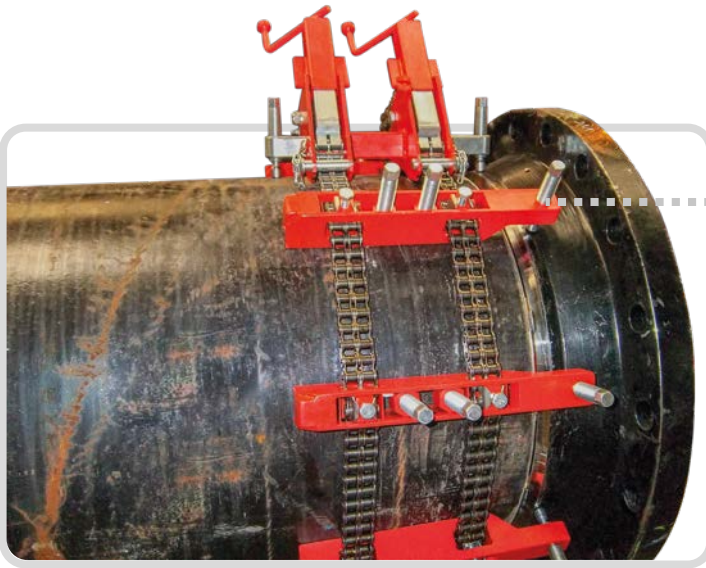
All clamps include:

- Length of chain required for the pipe range
- Double jackscrew jackbars listed for the pipe range
- Main block
- Fine adjustment
- Fitting alignment device
- Jackscrew wrench
- Parts and operating manual
- Metal Storage box
- Hi-Lo gauge

Part No.	Pipe Diameter Range inch/mm	No. Of Jackbars	Reforms Pipe to Schedule	Aligns Pipe to Schedule	Shipping WT Kgs/lbs
SCC12	4-12 / 101.6-323.9	4	40	80	12/26,4
SCC12SS	4-12 / 101.6-323.9	4	40	80	12/26,4
SCC24	4-24 / 101.6-609.6	7	40	80	21/46,29
SCC24SS	4-24 / 101.6-609.6	7	40	80	21/46,29
SCC36	10-36/254 - 914.4	8	40	80	42/42,59
SCC36SS	10-36/254 - 914.4	8	40	80	42/42,59
SCC48	10-48 / 254-1219.2	12	40	80	69/152,11
SCC48SS	10-48 / 254-1219.2	12	40	80	69/152,11

Double Chain Clamps

Ultra heavy duty double chain reforming alignment clamp



Features and advantages:

- Precision Alignment – The double jackbars, spaced around the outside diameter of the pipe, provide accurate alignment and reforming of the internal or external diameters of both pipes within 0.5.
- Extremely Tough – Reforms pipes on both sides of the weld joint to Sch80, and elbows, tees and other fittings.
- Adaptable – The Chain Clamp can be used to support, align, and reform elbow, tees and other fittings that a cage clamp cannot cope with. One Chain Clamp covers the range of eight (8) cage clamps.
- Extra Heavy Duty Independent Jackbars – Enable the operator to form the pipe to the required shape. Each Jackscrew has independently pivoting feet to cope with uneven surfaces.
- Versatile – Elbows, tees and other fittings can be aligned with the Fitting Alignment Device.

Double Chain Clamp include:

- Length of chain required for the pipe range
- Extra heavy-duty jackbars listed for the pipe range
- Number of Main blocks listed for the pipe range
- Two (2) fine adjustments
- Fitting alignment device (larger clamps supplied with come-a-long)
- Jackscrew wrench
- Operating instructions
- Hi-Lo gauge

Optional:

- Torque wrench
- Carbon or stainless steel spacing screws (optional)
- Additional jackbar

Part No.	Pipe Diameter Range inch/mm	No. Of Jackbars	Number of Main Blocks	Shipping WT Kgs/lbs
DCC24	10-24 / 254-609.6	7	1	98 / 216
DCC24SS	10-24 / 254-609.7	7	1	98 / 216
DCC36	10-36 / 254-914	9	1	100 / 220
DCC36SS	10-36 / 254-914	9	1	100 / 220
DCC48	10-48 / 254-1219	12	1	126 / 278
DCC48SS	10-48 / 254-1219	12	1	126 / 278
DCC60	10-60 / 254-1524	16	1	149 / 328
DCC60SS	10-60 / 254-1524	16	1	149 / 328
DCC72	10-72 / 254-1829	20	1	176 / 387
DCC72SS	10-72 / 254-1829	20	1	176 / 387